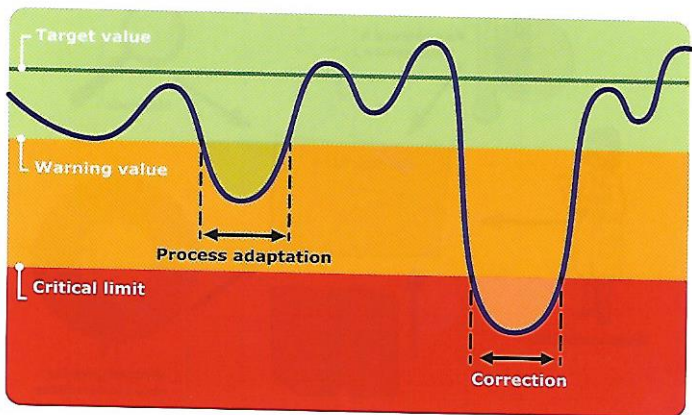


Determining limits



- Target value: target setting for the plant (e.g. 74°C)
- Warning value: a warning value indicates that process adaptations are necessary (e.g. from 72.5°C)
- Critical limit: falling below this value is not accepted (e.g. 72°C)
- Remember: temperatures can only be given as a limit in conjunction with a timeframe!